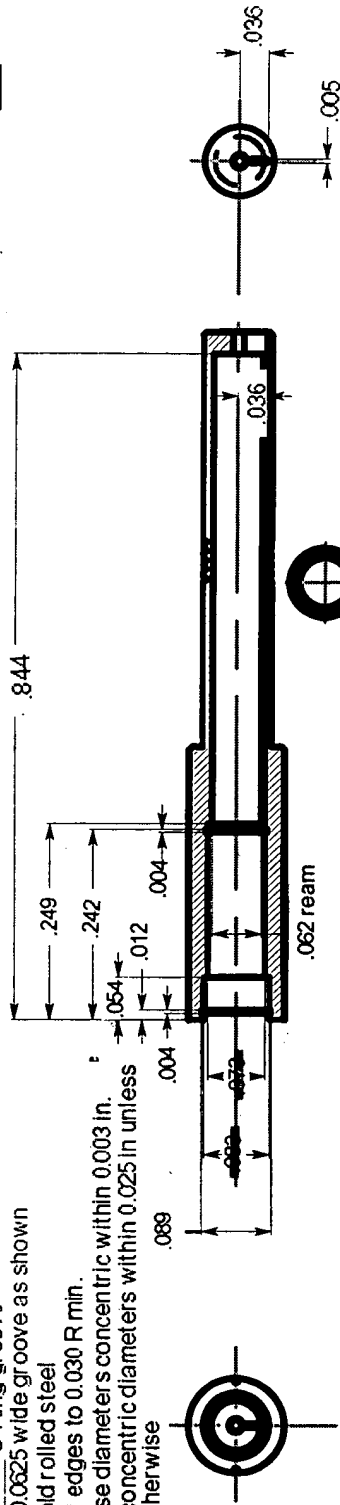




- Notes:
1. 0.060 x 45 degree chamfer
  2. Parker O-Ring groove
  3. Broach 0.0325 wide groove as shown
  4. Mat'l - cold rolled steel
  4. Break all edges to 0.030 R min.
  5. Hold these diameters concentric within 0.003 in.
  6. Hold all concentric diameters within 0.025 in unless noted otherwise

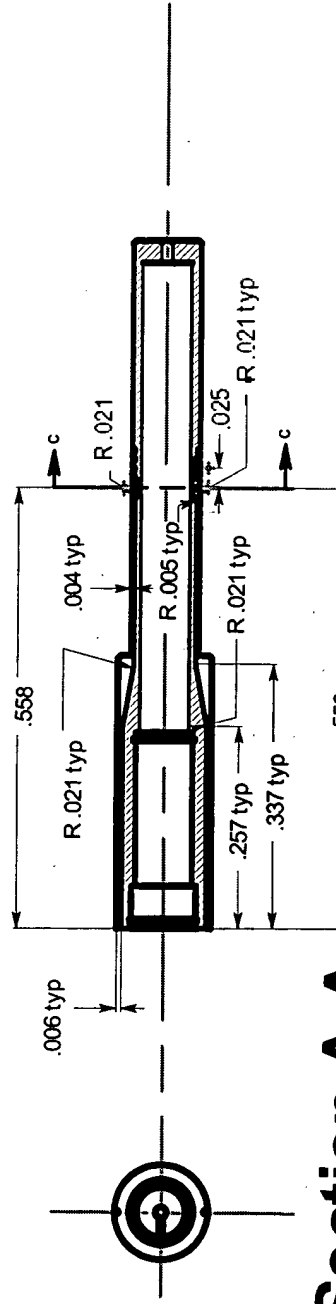
450



Section B-B

Section C-C

5/20



Section A-A

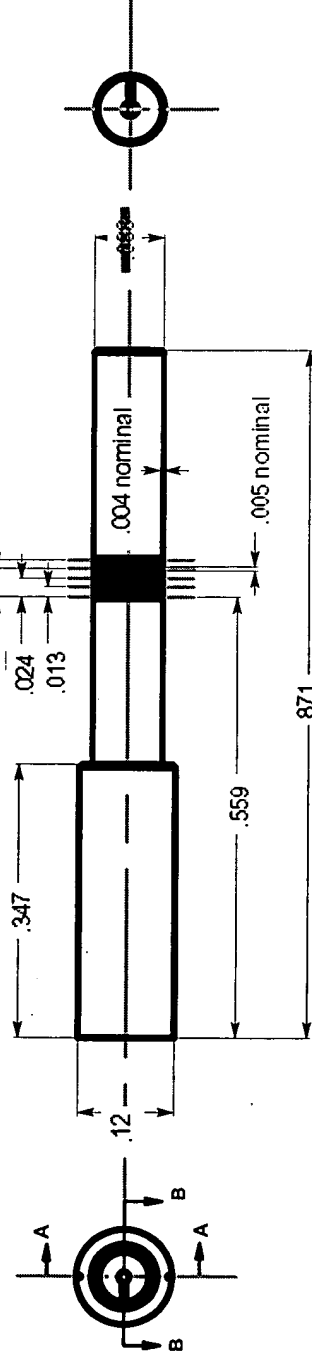
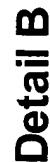


FIG. 4C

1. Match sample thread form
2. Smalley WH-150 snap ring
3. Mat'l - cold rolled steel
4. Break all edges to 0.030 R min.
5. Hold these diameters concentric within 0.003 in.
6. Hold all concentric diameters within 0.025 in unless noted otherwise



**FIG. 4D**